

## HIGH-QUALITY MATERIAL

- 11 premium boards with minimum thickness of 22 mm
- 9 high-quality pressboard or solid wood blocks
- 78 rivet/convex ring nails, 40/55 mm, 70 mm or 90 mm in length



## INDEPENDENT QUALITY INSPECTION

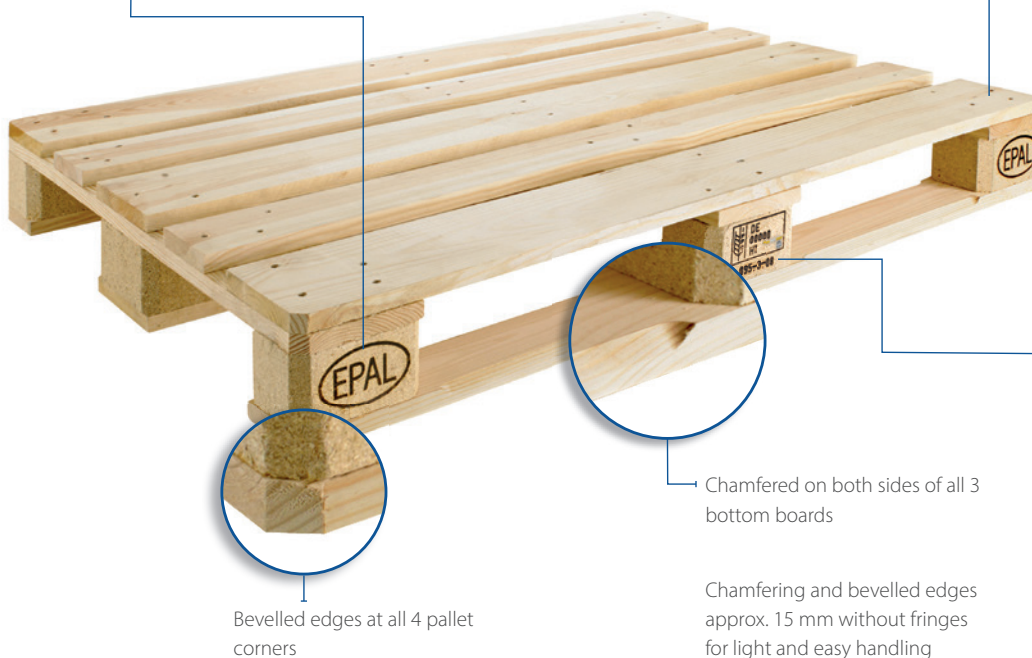
- Two renowned, independent inspection agencies – Bureau Veritas and China Certification & Inspection Group (CCIC), inspect all EPAL-licensed companies worldwide
- More than 25,000 unannounced inspections carried out every year
- Internationally standardised quality inspection procedures
- Independently audited quality is the basis for using the EPAL load carrier in the supply chain



## BRANDING

(INK-JET MARKING PERMITTED AS OF AUGUST 2019)

EPAL inside oval shape



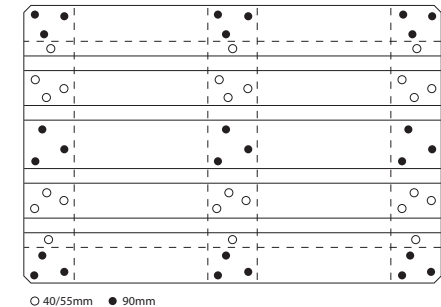
Bevelled edges at all 4 pallet corners

Chamfered on both sides of all 3 bottom boards

Chamfering and bevelled edges approx. 15 mm without fringes for light and easy handling

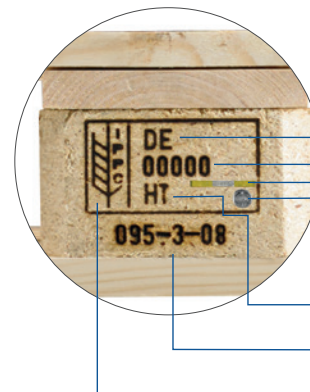
## NAILS

- Nails with head marking
- Minimum of 3 to 4 nails (possibly more if repairs carried out)
- Uniform and recurrent pattern
- Largest possible space between nails and to the pallet edges



## THE ORIGINAL BRANDING

(INK-JET MARKING PERMITTED AS OF AUGUST 2019)



- Country code
- Registration number of national plant protection authority
- EPAL control staple (mandatory)
- Repair marking nail (present if pallet has been repaired)
- HT method of treatment (HT= heat treatment)
- EPAL licence number, production year and month
- IPPC marking in accordance with the national plant protection regulations (mandatory for EPAL pallets since 1 January 2010)